



Removal / blocking Chlorides Salts on Archaeological Bronzes

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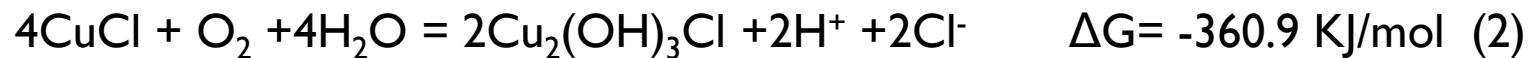
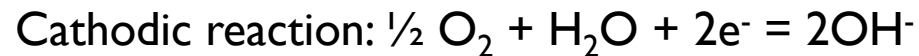
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Background

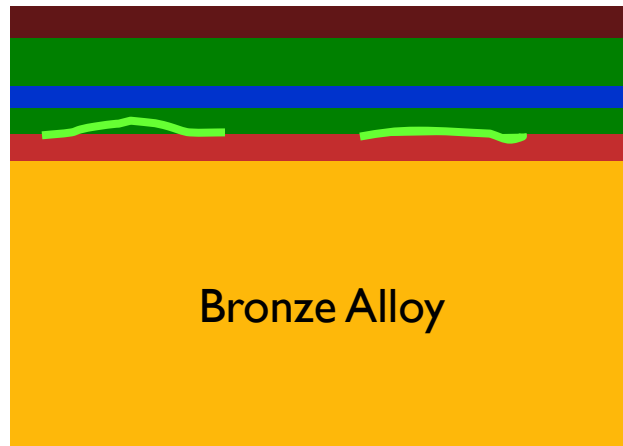
Bronze disease

Bronze disease: a progressive deterioration/corrosion of copper alloys caused by formation of cuprous chloride in presence of oxygen and moisture:



Background

archaeological patina



Cuprite: Cu_2O

Nantochite: CuCl

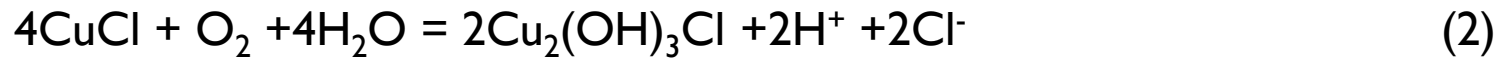
Malachite: $\text{CuCO}_3 \cdot \text{Cu}(\text{OH})_2$

Azurite: $2\text{CuCO}_3 \cdot \text{Cu}(\text{OH})_2$

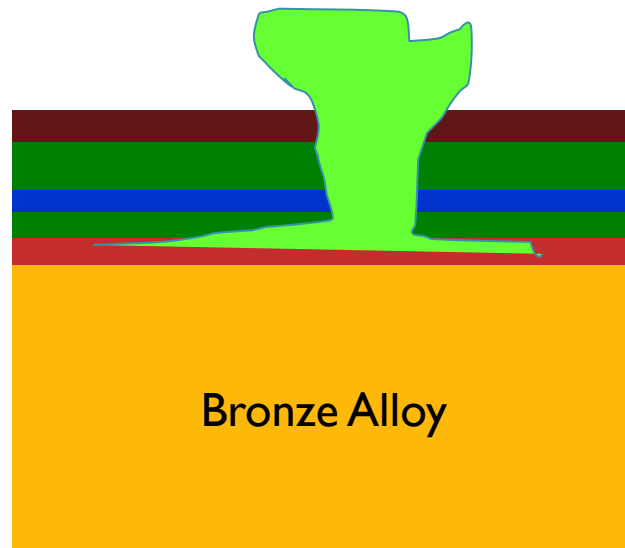
Ground

Background

archaeological patina



formation of copper hydroxychlorides isomers atacamite, paratacamite and botallackite



Cuprite: Cu_2O

Nantokite: CuCl

Malachite: $\text{CuCO}_3 \cdot \text{Cu}(\text{OH})_2$

Azurite: $2\text{CuCO}_3 \cdot \text{Cu}(\text{OH})_2$

Ground

Atacamite: $\text{Cu}_2(\text{OH})_3\text{Cl}$

Paratacamite: $\text{Cu}_2(\text{OH})_3\text{Cl}$

Botallackite: $\text{Cu}_2(\text{OH})_3\text{Cl}$

Background

Copper hydroxychlorides

Name	Color	Chemical formula	Crystalline structure
Nantokite	pale green	CuCl	Cubic
Atacamite	vitreous green	$\text{Cu}_2 (\text{OH})_3 \text{Cl}$	Orthorombic
Paratacamite	pale green	$\text{Cu}_2 (\text{OH})_3 \text{Cl}$	Rhombohedral
Botallackite	pale bluish-green	$\text{Cu}_2 (\text{OH})_3 \text{Cl}$	Monoclinic
clinoatacamite	pale green	$\text{Cu}_2 (\text{OH})_3 \text{Cl}$	Monoclinic
Anarkite	Light green	$(\text{CuZn}_2)_2 (\text{OH})_3 \text{Cl}$	Rhombohedral

Bronze disease: Why dangerous?

- Expand in volume on conversion to one of the copper trihydroxychlorides (cracking and fragmentation)
- Can reduce an apparently solid object into a heap of light green powder

Restoration steps of a bronze object

1. Disassembly

2. Cleaning



3. Washing treatments

4. Stabilization



5. Consolidation

6. Reassembly

7. Filling lacunae

8. New support

9. Protection

Removal or blocking Chlorides salts

Cleaning reagents

a. Rochelle salt



b. Glyceryn or alkaline glycerol



Removal or blocking Chlorides salts

Stabilization techniques

- a. Chemical methods
 1. Thouvenin method
 2. Organ method (1961)
 3. Sodium sesquicarbonate (1921)
 4. Benzotriazole (BTA)
 5. Sodium dithionite (1987)

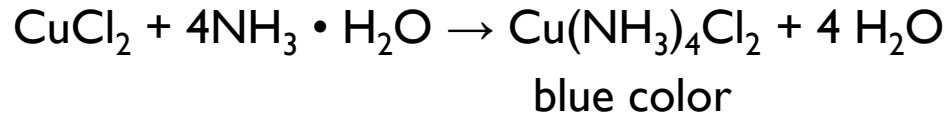
- b. Electrochemical/electrolytic methods
 8. Rosemberg Method (1920-1970)
 9. Na sesquicarbonate (1948)

I.Thouvenin Method

Treatment for diffuse corrosion

The treatment require the use of two solutions:

A. Complexing solution

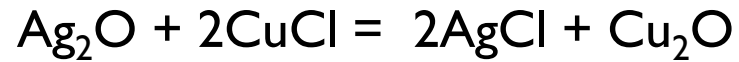


B. Precipitating solutions

2. Organ method

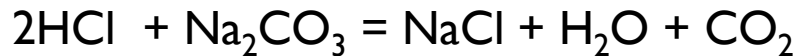
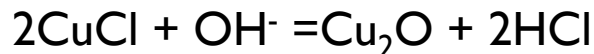
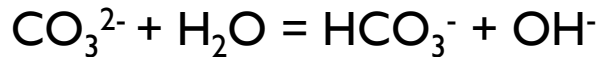
Treatment for small corroded areas

Paste of Ag_2O in EtOH into the corrosion pit



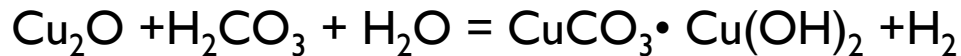
3. Na sesquicarbonate

$\text{NaHCO}_3 \cdot \text{Na}_2\text{CO}_3$ (equimolar mixture)
5% solution in distilled water (pH10)



Drawbacks:

1. mineralogical changes of the patina



2. formation of chalconatronite (green/blue) $\text{Na}_2\text{Cu}(\text{CO}_3)_2 \cdot 3\text{H}_2\text{O}$
due to high conc of Na sesquicarbonate

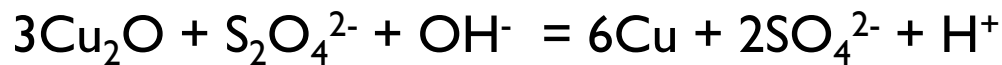
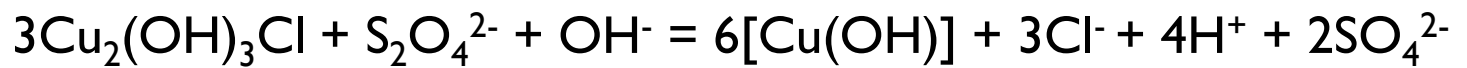
4. Benzotriazole (BTA)

Benzotriazole (BTA) commonly used as an inhibitor

1% BTA solution in deionized water or 3-5% BTA in ethyl alcohol

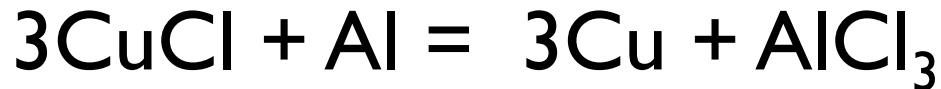
When BTA reacts with cupric chloride, a cupric BTA derivative precipitates from solution; It has been assigned the formula $\text{Cu}(\text{BTA})\text{Cl}$

5. Sodium dithionite



8. Electrochemical method

Rosenberg method (galvanic cell method)



- The object is wrapped in aluminum foil and exposed to high humidity (>90% RH)
- A gel poultice of Agar-Agar water and glycerol is used as electrical connection between bronze and foil.

9. Electrolytic method

The artifact is the cathode

A mild steel electrode is the anode

5 % sodium sesquicarbonate can be used for the electrolyte

Applied potential difference: 0.10V

Current density should not be allowed to fall below 0.02 A/cm²

Cathodic reaction: $\text{Cu}^{2+} + 2\text{e}^- = \text{Cu}$

Secondary cathode reaction $2\text{H}_2\text{O} + 2\text{e}^- = \text{H}_2 + 2\text{OH}^-$

Anodic reaction: $4\text{OH}^- = \text{O}_2 + 2\text{H}_2\text{O} + 4\text{e}^-$

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Thank you for your attention